

ACS Industries, Inc.
Raw Material Surcharge Policy
Monthly Surcharge Calculations
For Orders Shipped: Sept. 01 - 30, 2010



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 8.853	\$ 1.235	\$ 0.191	\$ 14.095	\$ 10.625	\$ 3.064	\$ 0.902				
Surcharge Applied	\$ 6.853	\$ 0.885	\$ 0.127	\$ 11.095	\$ 2.125	\$ 2.314	\$ 0.252				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.634	\$ 0.168	\$ 0.087	\$ -	\$ -	\$ -	\$ -	\$ 0.889	\$ 0.053	\$ 0.039	\$ 0.982
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.925	\$ 0.204	\$ 0.076	\$ -	\$ -	\$ -	\$ -	\$ 1.205	\$ 0.072	\$ 0.039	\$ 1.316
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.405	\$ 0.221	\$ 0.064	\$ -	\$ -	\$ -	\$ -	\$ 1.691	\$ 0.101	\$ 0.039	\$ 1.831
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.822	\$ 0.150	\$ 0.083	\$ 0.277	\$ -	\$ -	\$ -	\$ 1.333	\$ 0.080	\$ 0.039	\$ 1.452
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.822	\$ 0.150	\$ 0.083	\$ 0.277	\$ 0.015	\$ -	\$ -	\$ 1.348	\$ 0.081	\$ 0.039	\$ 1.468
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.720	\$ 0.159	\$ 0.086	\$ -	\$ -	\$ -	\$ -	\$ 0.965	\$ 0.058	\$ 0.039	\$ 1.062
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.150	\$ 0.103	\$ -	\$ -	\$ -	\$ -	\$ 0.253	\$ 0.015	\$ 0.039	\$ 0.307
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.748	\$ 0.131	\$ 0.068	\$ 0.153	\$ -	\$ -	\$ -	\$ 2.099	\$ 0.126	\$ 0.039	\$ 2.264
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.252	\$ 0.252	\$ 0.015	\$ 0.039	\$ 0.306
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 2.399	\$ 0.177	\$ 0.044	\$ 0.277	\$ -	\$ 0.081	\$ -	\$ 2.978	\$ 0.179	\$ 0.039	\$ 3.196
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.314	\$ -	\$ 2.314	\$ 0.139	\$ 0.039	\$ 2.492
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 4.934	\$ 0.137	\$ 0.012	\$ -	\$ -	\$ -	\$ -	\$ 5.084	\$ 0.305	\$ 0.039	\$ 5.428
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 4.146	\$ 0.204	\$ 0.015	\$ -	\$ -	\$ 0.006	\$ -	\$ 4.371	\$ 0.262	\$ 0.039	\$ 4.672
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 4.523	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.717	\$ -	\$ 5.244	\$ 0.315	\$ 0.039	\$ 5.597
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 6.819	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 6.820	\$ 0.409	\$ 0.039	\$ 7.268
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.199	\$ -	\$ 2.199	\$ 0.132	\$ 0.039	\$ 2.369
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.268	\$ -	\$ 2.268	\$ 0.136	\$ 0.039	\$ 2.443

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx