

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: June 01- 30, 2010



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 11.807	\$ 1.343	\$ 0.231	\$ 17.581	\$ 9.250	\$ 3.519	\$ 1.051				
Surcharge Applied	\$ 9.807	\$ 0.993	\$ 0.168	\$ 14.581	\$ 0.750	\$ 2.769	\$ 0.401				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.907	\$ 0.189	\$ 0.115	\$ -	\$ -	\$ -	\$ -	\$ 1.211	\$ 0.073	\$ 0.039	\$ 1.323
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.324	\$ 0.228	\$ 0.101	\$ -	\$ -	\$ -	\$ -	\$ 1.653	\$ 0.099	\$ 0.039	\$ 1.792
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 2.011	\$ 0.248	\$ 0.085	\$ -	\$ -	\$ -	\$ -	\$ 2.344	\$ 0.141	\$ 0.039	\$ 2.523
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.177	\$ 0.169	\$ 0.110	\$ 0.365	\$ -	\$ -	\$ -	\$ 1.820	\$ 0.109	\$ 0.039	\$ 1.968
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 1.177	\$ 0.169	\$ 0.110	\$ 0.365	\$ 0.005	\$ -	\$ -	\$ 1.825	\$ 0.110	\$ 0.039	\$ 1.974
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.030	\$ 0.179	\$ 0.114	\$ -	\$ -	\$ -	\$ -	\$ 1.322	\$ 0.079	\$ 0.039	\$ 1.441
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.169	\$ 0.136	\$ -	\$ -	\$ -	\$ -	\$ 0.304	\$ 0.018	\$ 0.039	\$ 0.362
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 2.501	\$ 0.146	\$ 0.090	\$ 0.201	\$ -	\$ -	\$ -	\$ 2.938	\$ 0.176	\$ 0.039	\$ 3.154
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.401	\$ 0.401	\$ 0.024	\$ 0.039	\$ 0.464
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 3.433	\$ 0.199	\$ 0.059	\$ 0.365	\$ -	\$ 0.097	\$ -	\$ 4.151	\$ 0.249	\$ 0.039	\$ 4.439
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.769	\$ -	\$ 2.769	\$ 0.166	\$ 0.039	\$ 2.974
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 7.061	\$ 0.154	\$ 0.016	\$ -	\$ -	\$ -	\$ -	\$ 7.231	\$ 0.434	\$ 0.039	\$ 7.704
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 5.933	\$ 0.228	\$ 0.020	\$ -	\$ -	\$ 0.007	\$ -	\$ 6.189	\$ 0.371	\$ 0.039	\$ 6.599
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 6.473	\$ -	\$ 0.004	\$ -	\$ -	\$ 0.858	\$ -	\$ 7.336	\$ 0.440	\$ 0.039	\$ 7.815
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 9.758	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 9.760	\$ 0.586	\$ 0.039	\$ 10.385
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.631	\$ -	\$ 2.631	\$ 0.158	\$ 0.039	\$ 2.828
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.714	\$ -	\$ 2.714	\$ 0.163	\$ 0.039	\$ 2.916

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx