

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Jan. 01- 31, 2010



Alloy	Ni -Nickel	Cr - Chrome	Fe - Iron	Moly	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.	
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 0.750	\$ 0.650					
Current Price/Lb.	\$ 7.707	\$ 0.890	\$ 0.120	\$11.025	\$ 3.035	\$ 0.884					
Surcharge Applied	\$ 5.707	\$ 0.540	\$ 0.057	\$ 8.025	\$ 2.285	\$ 0.234					
304L	% / Lb.	9.25%	19.00%	68.60%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 0.528	\$ 0.103	\$ 0.039	\$ -	\$ -	\$ -	\$ 0.669	\$ 0.040	\$ 0.039	\$ 0.749
309 SS	% / Lb.	13.50%	23.00%	60.20%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 0.770	\$ 0.124	\$ 0.034	\$ -	\$ -	\$ -	\$ 0.929	\$ 0.056	\$ 0.039	\$ 1.024
310 SS	% / Lb.	20.50%	25.00%	50.70%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 1.170	\$ 0.135	\$ 0.029	\$ -	\$ -	\$ -	\$ 1.334	\$ 0.080	\$ 0.039	\$ 1.453
316 SS	% / Lb.	12.00%	17.00%	65.40%	2.50%	0.00%	0.00%				
	\$ / Lb.	\$ 0.685	\$ 0.092	\$ 0.037	\$ 0.201	\$ -	\$ -	\$ 1.014	\$ 0.061	\$ 0.039	\$ 1.114
321 SS	% / Lb.	10.50%	18.00%	67.80%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 0.599	\$ 0.097	\$ 0.038	\$ -	\$ -	\$ -	\$ 0.735	\$ 0.044	\$ 0.039	\$ 0.818
430 SS	% / Lb.	0.00%	17.00%	80.80%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ -	\$ 0.092	\$ 0.046	\$ -	\$ -	\$ -	\$ 0.138	\$ 0.008	\$ 0.039	\$ 0.185
A286	% / Lb.	25.50%	14.75%	53.50%	1.38%	0.00%	0.00%				
	\$ / Lb.	\$ 1.455	\$ 0.080	\$ 0.030	\$ 0.111	\$ -	\$ -	\$ 1.676	\$ 0.101	\$ 0.039	\$ 1.816
Al	% / Lb.	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.234	\$ 0.234	\$ 0.014	\$ 0.039	\$ 0.287
Carp 20	% / Lb.	35.00%	20.00%	34.85%	2.50%	3.50%	0.00%				
	\$ / Lb.	\$ 1.997	\$ 0.108	\$ 0.020	\$ 0.201	\$ 0.080	\$ -	\$ 2.406	\$ 0.144	\$ 0.039	\$ 2.589
Cu	% / Lb.	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.285	\$ -	\$ 2.285	\$ 0.137	\$ 0.039	\$ 2.461
Inc 600	% / Lb.	72.00%	15.50%	9.60%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 4.109	\$ 0.084	\$ 0.005	\$ -	\$ -	\$ -	\$ 4.198	\$ 0.252	\$ 0.039	\$ 4.489
Inc 601	% / Lb.	60.50%	23.00%	11.90%	0.00%	0.25%	0.00%				
	\$ / Lb.	\$ 3.453	\$ 0.124	\$ 0.007	\$ -	\$ 0.006	\$ -	\$ 3.589	\$ 0.215	\$ 0.039	\$ 3.844
Monel 400	% / Lb.	66.00%	0.00%	2.50%	0.00%	31.00%	0.00%				
	\$ / Lb.	\$ 3.767	\$ -	\$ 0.001	\$ -	\$ 0.708	\$ -	\$ 4.477	\$ 0.269	\$ 0.039	\$ 4.784
Ni200	% / Lb.	99.50%	0.00%	0.25%	0.00%	0.05%	0.00%				
	\$ / Lb.	\$ 5.679	\$ -	\$ 0.000	\$ -	\$ 0.001	\$ -	\$ 5.680	\$ 0.341	\$ 0.039	\$ 6.060
Phos. Bronze	% / Lb.	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.171	\$ -	\$ 2.171	\$ 0.130	\$ 0.039	\$ 2.340
SnCu	% / Lb.	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.240	\$ -	\$ 2.240	\$ 0.134	\$ 0.039	\$ 2.413

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to individual alloys.
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx