

ACS Industries, Inc.
Raw Material Surcharge Policy
Monthly Surcharge Calculations
For Orders Shipped: Feb. 01- 28, 2010



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 1.825	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$7.741	\$ 0.890	\$ 0.157	\$11.380	\$ 3.800	\$ 3.188	\$ 0.989				
Surcharge Applied	\$5.741	\$ 0.540	\$ 0.093	\$ 8.380	\$ 1.975	\$ 2.438	\$ 0.339				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$0.531	\$ 0.103	\$ 0.064	\$ -	\$ -	\$ -	\$ -	\$ 0.697	\$ 0.042	\$ 0.039	\$ 0.778
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$0.775	\$ 0.124	\$ 0.056	\$ -	\$ -	\$ -	\$ -	\$ 0.955	\$ 0.057	\$ 0.039	\$ 1.052
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$1.177	\$ 0.135	\$ 0.047	\$ -	\$ -	\$ -	\$ -	\$ 1.359	\$ 0.082	\$ 0.039	\$ 1.480
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$0.689	\$ 0.092	\$ 0.061	\$ 0.210	\$ -	\$ -	\$ -	\$ 1.051	\$ 0.063	\$ 0.039	\$ 1.153
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.40%	0.00%	0.00%				
	\$ / Lb. \$0.689	\$ 0.092	\$ 0.061	\$ 0.210	\$ 0.008	\$ -	\$ -	\$ 1.059	\$ 0.064	\$ 0.039	\$ 1.162
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$0.603	\$ 0.097	\$ 0.063	\$ -	\$ -	\$ -	\$ -	\$ 0.763	\$ 0.046	\$ 0.039	\$ 0.848
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.092	\$ 0.075	\$ -	\$ -	\$ -	\$ -	\$ 0.167	\$ 0.010	\$ 0.039	\$ 0.216
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$1.464	\$ 0.080	\$ 0.050	\$ 0.116	\$ -	\$ -	\$ -	\$ 1.709	\$ 0.103	\$ 0.039	\$ 1.851
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.339	\$ 0.339	\$ 0.020	\$ 0.039	\$ 0.398
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$2.009	\$ 0.108	\$ 0.032	\$ 0.210	\$ -	\$ 0.085	\$ -	\$ 2.445	\$ 0.147	\$ 0.039	\$ 2.630
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.438	\$ -	\$ 2.438	\$ 0.146	\$ 0.039	\$ 2.623
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$4.134	\$ 0.084	\$ 0.009	\$ -	\$ -	\$ -	\$ -	\$ 4.226	\$ 0.254	\$ 0.039	\$ 4.519
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$3.473	\$ 0.124	\$ 0.011	\$ -	\$ -	\$ 0.006	\$ -	\$ 3.615	\$ 0.217	\$ 0.039	\$ 3.871
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$3.789	\$ -	\$ 0.002	\$ -	\$ -	\$ 0.756	\$ -	\$ 4.547	\$ 0.273	\$ 0.039	\$ 4.859
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$5.712	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 5.714	\$ 0.343	\$ 0.039	\$ 6.096
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.316	\$ -	\$ 2.316	\$ 0.139	\$ 0.039	\$ 2.494
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.389	\$ -	\$ 2.389	\$ 0.143	\$ 0.039	\$ 2.572

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to individual alloys.
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx