

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Aug. 01- 31, 2010



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 8.795	\$ 1.319	\$ 0.204	\$ 14.613	\$ 9.750	\$ 2.937	\$ 0.876				
Surcharge Applied	\$ 6.795	\$ 0.969	\$ 0.141	\$ 11.613	\$ 1.250	\$ 2.187	\$ 0.226				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.629	\$ 0.184	\$ 0.096	\$ -	\$ -	\$ -	\$ -	\$ 0.909	\$ 0.055	\$ 0.039	\$ 1.003
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.917	\$ 0.223	\$ 0.085	\$ -	\$ -	\$ -	\$ -	\$ 1.225	\$ 0.073	\$ 0.039	\$ 1.337
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.393	\$ 0.242	\$ 0.071	\$ -	\$ -	\$ -	\$ -	\$ 1.706	\$ 0.102	\$ 0.039	\$ 1.848
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.815	\$ 0.165	\$ 0.092	\$ 0.290	\$ -	\$ -	\$ -	\$ 1.362	\$ 0.082	\$ 0.039	\$ 1.483
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.815	\$ 0.165	\$ 0.092	\$ 0.290	\$ 0.009	\$ -	\$ -	\$ 1.371	\$ 0.082	\$ 0.039	\$ 1.492
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.713	\$ 0.174	\$ 0.095	\$ -	\$ -	\$ -	\$ -	\$ 0.983	\$ 0.059	\$ 0.039	\$ 1.081
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.165	\$ 0.114	\$ -	\$ -	\$ -	\$ -	\$ 0.278	\$ 0.017	\$ 0.039	\$ 0.334
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.733	\$ 0.143	\$ 0.075	\$ 0.160	\$ -	\$ -	\$ -	\$ 2.111	\$ 0.127	\$ 0.039	\$ 2.277
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.226	\$ 0.226	\$ 0.014	\$ 0.039	\$ 0.279
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 2.378	\$ 0.194	\$ 0.049	\$ 0.290	\$ -	\$ 0.077	\$ -	\$ 2.988	\$ 0.179	\$ 0.039	\$ 3.206
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.187	\$ -	\$ 2.187	\$ 0.131	\$ 0.039	\$ 2.357
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 4.892	\$ 0.150	\$ 0.014	\$ -	\$ -	\$ -	\$ -	\$ 5.056	\$ 0.303	\$ 0.039	\$ 5.398
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 4.111	\$ 0.223	\$ 0.017	\$ -	\$ -	\$ 0.005	\$ -	\$ 4.356	\$ 0.261	\$ 0.039	\$ 4.656
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 4.484	\$ -	\$ 0.004	\$ -	\$ -	\$ 0.678	\$ -	\$ 5.166	\$ 0.310	\$ 0.039	\$ 5.515
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 6.761	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 6.762	\$ 0.406	\$ 0.039	\$ 7.207
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.078	\$ -	\$ 2.078	\$ 0.125	\$ 0.039	\$ 2.241
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.143	\$ -	\$ 2.143	\$ 0.129	\$ 0.039	\$ 2.311

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx