

ACS Industries, Inc.
Raw Material Surcharge Policy
Monthly Surcharge Calculations
For Orders Shipped: April 01- 30, 2010



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$8.607	\$ 1.226	\$ 0.186	\$16.238	\$ 8.763	\$ 3.119	\$ 0.929				
Surcharge Applied	\$6.607	\$ 0.876	\$ 0.123	\$13.238	\$ 0.262	\$ 2.369	\$ 0.279				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$0.611	\$ 0.166	\$ 0.084	\$ -	\$ -	\$ -	\$ -	\$ 0.862	\$ 0.052	\$ 0.039	\$ 0.952
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$0.892	\$ 0.202	\$ 0.074	\$ -	\$ -	\$ -	\$ -	\$ 1.167	\$ 0.070	\$ 0.039	\$ 1.276
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$1.355	\$ 0.219	\$ 0.062	\$ -	\$ -	\$ -	\$ -	\$ 1.636	\$ 0.098	\$ 0.039	\$ 1.773
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$0.793	\$ 0.149	\$ 0.080	\$ 0.331	\$ -	\$ -	\$ -	\$ 1.353	\$ 0.081	\$ 0.039	\$ 1.473
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$0.793	\$ 0.149	\$ 0.080	\$ 0.331	\$ 0.002	\$ -	\$ -	\$ 1.355	\$ 0.081	\$ 0.039	\$ 1.475
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$0.694	\$ 0.158	\$ 0.083	\$ -	\$ -	\$ -	\$ -	\$ 0.935	\$ 0.056	\$ 0.039	\$ 1.030
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.149	\$ 0.099	\$ -	\$ -	\$ -	\$ -	\$ 0.248	\$ 0.015	\$ 0.039	\$ 0.302
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$1.685	\$ 0.129	\$ 0.066	\$ 0.183	\$ -	\$ -	\$ -	\$ 2.062	\$ 0.124	\$ 0.039	\$ 2.225
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.279	\$ 0.279	\$ 0.017	\$ 0.039	\$ 0.335
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$2.313	\$ 0.175	\$ 0.043	\$ 0.331	\$ -	\$ 0.083	\$ -	\$ 2.944	\$ 0.177	\$ 0.039	\$ 3.160
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.369	\$ -	\$ 2.369	\$ 0.142	\$ 0.039	\$ 2.550
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$4.757	\$ 0.136	\$ 0.012	\$ -	\$ -	\$ -	\$ -	\$ 4.905	\$ 0.294	\$ 0.039	\$ 5.238
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$3.997	\$ 0.202	\$ 0.015	\$ -	\$ -	\$ 0.006	\$ -	\$ 4.220	\$ 0.253	\$ 0.039	\$ 4.512
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$4.361	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.734	\$ -	\$ 5.098	\$ 0.306	\$ 0.039	\$ 5.443
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$6.574	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 6.576	\$ 0.395	\$ 0.039	\$ 7.009
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.251	\$ -	\$ 2.251	\$ 0.135	\$ 0.039	\$ 2.425
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.322	\$ -	\$ 2.322	\$ 0.139	\$ 0.039	\$ 2.500

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx