

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: May 01- 31, 2010



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$10.188	\$ 1.307	\$ 0.216	\$17.420	\$ 9.063	\$ 3.395	\$ 1.000				
Surcharge Applied	\$ 8.188	\$ 0.957	\$ 0.152	\$14.420	\$ 0.563	\$ 2.645	\$ 0.350				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.757	\$ 0.182	\$ 0.104	\$ -	\$ -	\$ -	\$ -	\$ 1.044	\$ 0.063	\$ 0.039	\$ 1.145
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.105	\$ 0.220	\$ 0.092	\$ -	\$ -	\$ -	\$ -	\$ 1.417	\$ 0.085	\$ 0.039	\$ 1.541
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.679	\$ 0.239	\$ 0.077	\$ -	\$ -	\$ -	\$ -	\$ 1.995	\$ 0.120	\$ 0.039	\$ 2.154
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.983	\$ 0.163	\$ 0.099	\$ 0.361	\$ -	\$ -	\$ -	\$ 1.605	\$ 0.096	\$ 0.039	\$ 1.741
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.983	\$ 0.163	\$ 0.099	\$ 0.361	\$ 0.004	\$ -	\$ -	\$ 1.609	\$ 0.097	\$ 0.039	\$ 1.745
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.860	\$ 0.172	\$ 0.103	\$ -	\$ -	\$ -	\$ -	\$ 1.135	\$ 0.068	\$ 0.039	\$ 1.242
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.163	\$ 0.123	\$ -	\$ -	\$ -	\$ -	\$ 0.286	\$ 0.017	\$ 0.039	\$ 0.342
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 2.088	\$ 0.141	\$ 0.081	\$ 0.199	\$ -	\$ -	\$ -	\$ 2.509	\$ 0.151	\$ 0.039	\$ 2.699
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.350	\$ 0.350	\$ 0.021	\$ 0.039	\$ 0.410
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 2.866	\$ 0.191	\$ 0.053	\$ 0.361	\$ -	\$ 0.093	\$ -	\$ 3.563	\$ 0.214	\$ 0.039	\$ 3.816
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.645	\$ -	\$ 2.645	\$ 0.159	\$ 0.039	\$ 2.843
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 5.896	\$ 0.148	\$ 0.015	\$ -	\$ -	\$ -	\$ -	\$ 6.059	\$ 0.364	\$ 0.039	\$ 6.461
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 4.954	\$ 0.220	\$ 0.018	\$ -	\$ -	\$ 0.007	\$ -	\$ 5.199	\$ 0.312	\$ 0.039	\$ 5.550
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 5.404	\$ -	\$ 0.004	\$ -	\$ -	\$ 0.820	\$ -	\$ 6.228	\$ 0.374	\$ 0.039	\$ 6.641
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 8.147	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 8.149	\$ 0.489	\$ 0.039	\$ 8.677
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.513	\$ -	\$ 2.513	\$ 0.151	\$ 0.039	\$ 2.703
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.593	\$ -	\$ 2.593	\$ 0.156	\$ 0.039	\$ 2.787

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx