

ACS Industries, Inc.
Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Sept. 1-31, 2009



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor***	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.*	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 0.750	\$ 0.650				
Current Price/Lb.**	\$ 7.251	\$ 0.851	\$ 0.136	\$ 12.705	\$ 2.386	\$ 0.780				
Surcharge Applied	\$ 5.251	\$ 0.501	\$ 0.073	\$ 9.705	\$ 1.636	\$ 0.130				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.486	\$ 0.095	\$ 0.050	\$ -	\$ -	\$ -	\$ 0.631	\$ 0.038	\$ 0.159	\$ 0.828
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.709	\$ 0.115	\$ 0.044	\$ -	\$ -	\$ -	\$ 0.868	\$ 0.052	\$ 0.159	\$ 1.079
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.076	\$ 0.125	\$ 0.037	\$ -	\$ -	\$ -	\$ 1.238	\$ 0.074	\$ 0.159	\$ 1.472
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%				
	\$ / Lb. \$ 0.630	\$ 0.085	\$ 0.047	\$ 0.243	\$ -	\$ -	\$ 1.005	\$ 0.060	\$ 0.159	\$ 1.225
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.551	\$ 0.090	\$ 0.049	\$ -	\$ -	\$ -	\$ 0.691	\$ 0.041	\$ 0.159	\$ 0.891
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.085	\$ 0.059	\$ -	\$ -	\$ -	\$ 0.144	\$ 0.009	\$ 0.159	\$ 0.312
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%				
	\$ / Lb. \$ 1.339	\$ 0.074	\$ 0.039	\$ 0.134	\$ -	\$ -	\$ 1.586	\$ 0.095	\$ 0.159	\$ 1.840
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.130	\$ 0.130	\$ 0.008	\$ 0.159	\$ 0.296
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	3.50%	0.00%				
	\$ / Lb. \$ 1.838	\$ 0.100	\$ 0.025	\$ 0.243	\$ 0.057	\$ -	\$ 2.263	\$ 0.136	\$ 0.159	\$ 2.558
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ 1.636	\$ -	\$ 1.636	\$ 0.098	\$ 0.159	\$ 1.893
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 3.780	\$ 0.078	\$ 0.007	\$ -	\$ -	\$ -	\$ 3.865	\$ 0.232	\$ 0.159	\$ 4.256
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 3.177	\$ 0.115	\$ 0.009	\$ -	\$ 0.004	\$ -	\$ 3.305	\$ 0.198	\$ 0.159	\$ 3.662
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 3.465	\$ -	\$ 0.002	\$ -	\$ 0.507	\$ -	\$ 3.974	\$ 0.238	\$ 0.159	\$ 4.372
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ 1.554	\$ -	\$ 1.554	\$ 0.093	\$ 0.159	\$ 1.806
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ 1.603	\$ -	\$ 1.603	\$ 0.096	\$ 0.159	\$ 1.858

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to individual alloys.
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx