

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: June. 1-30, 2009



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor***	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.*	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 0.750	\$ 0.650				
Current Price/Lb.**	\$ 5.065	\$ 0.702	\$ 0.073	\$ 8.030	\$ 2.046	\$ 0.670				
Surcharge Applied	\$ 3.065	\$ 0.352	\$ 0.009	\$ 5.030	\$ 1.296	\$ 0.020				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.283	\$ 0.067	\$ 0.006	\$ -	\$ -	\$ -	\$ 0.357	\$ 0.021	\$ 0.039	\$ 0.417
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.414	\$ 0.081	\$ 0.005	\$ -	\$ -	\$ -	\$ 0.500	\$ 0.030	\$ 0.039	\$ 0.569
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.628	\$ 0.088	\$ 0.005	\$ -	\$ -	\$ -	\$ 0.721	\$ 0.043	\$ 0.039	\$ 0.803
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%				
	\$ / Lb. \$ 0.368	\$ 0.060	\$ 0.006	\$ 0.126	\$ -	\$ -	\$ 0.559	\$ 0.034	\$ 0.039	\$ 0.632
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.322	\$ 0.063	\$ 0.006	\$ -	\$ -	\$ -	\$ 0.391	\$ 0.023	\$ 0.039	\$ 0.454
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.060	\$ 0.007	\$ -	\$ -	\$ -	\$ 0.067	\$ 0.004	\$ 0.039	\$ 0.110
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%				
	\$ / Lb. \$ 0.782	\$ 0.052	\$ 0.005	\$ 0.069	\$ -	\$ -	\$ 0.908	\$ 0.054	\$ 0.039	\$ 1.001
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.020	\$ 0.020	\$ 0.001	\$ 0.039	\$ 0.060
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	3.50%	0.00%				
	\$ / Lb. \$ 1.073	\$ 0.070	\$ 0.003	\$ 0.126	\$ 0.045	\$ -	\$ 1.317	\$ 0.079	\$ 0.039	\$ 1.435
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ 1.296	\$ -	\$ 1.296	\$ 0.078	\$ 0.039	\$ 1.413
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 2.207	\$ 0.055	\$ 0.001	\$ -	\$ -	\$ -	\$ 2.262	\$ 0.136	\$ 0.039	\$ 2.437
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 1.854	\$ 0.081	\$ 0.001	\$ -	\$ 0.003	\$ -	\$ 1.939	\$ 0.116	\$ 0.039	\$ 2.095
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 2.023	\$ -	\$ 0.000	\$ -	\$ 0.402	\$ -	\$ 2.425	\$ 0.145	\$ 0.039	\$ 2.609
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ 1.231	\$ -	\$ 1.231	\$ 0.074	\$ 0.039	\$ 1.344
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ 1.270	\$ -	\$ 1.270	\$ 0.076	\$ 0.039	\$ 1.385

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-moth's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to individual alloys.
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Energy surcharges are applied on a trailing two-months' basis. Sucharges are calculated based on actual utility costs.
5. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor plus the Energy Surcharge. This value is applied to individual part weights
6. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
7. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
8. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx