

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Aug. 1-31, 2009



Alloy	Ni -Nickel	Cr - Chrome	Fe - Iron	Moly	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor***	Energy Surcharge	Total Raw Material Surcharge / Lb.	
Base Price/Lb.*	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 0.750	\$ 0.650					
Current Price/Lb.**	\$ 6.786	\$ 0.781	\$ 0.102	\$ 10.338	\$ 2.283	\$ 0.740					
Surcharge Applied	\$ 4.786	\$ 0.431	\$ 0.039	\$ 7.338	\$ 1.533	\$ 0.090					
304L	% / Lb.	9.25%	19.00%	68.60%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 0.443	\$ 0.082	\$ 0.026	\$ -	\$ -	\$ -	\$ 0.551	\$ 0.033	\$ 0.039	\$ 0.623
309 SS	% / Lb.	13.50%	23.00%	60.20%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 0.646	\$ 0.099	\$ 0.023	\$ -	\$ -	\$ -	\$ 0.768	\$ 0.046	\$ 0.039	\$ 0.854
310 SS	% / Lb.	20.50%	25.00%	50.70%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 0.981	\$ 0.108	\$ 0.020	\$ -	\$ -	\$ -	\$ 1.108	\$ 0.067	\$ 0.039	\$ 1.214
316 SS	% / Lb.	12.00%	17.00%	65.40%	2.50%	0.00%	0.00%				
	\$ / Lb.	\$ 0.574	\$ 0.073	\$ 0.025	\$ 0.183	\$ -	\$ -	\$ 0.856	\$ 0.051	\$ 0.039	\$ 0.947
321 SS	% / Lb.	10.50%	18.00%	67.80%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 0.503	\$ 0.078	\$ 0.026	\$ -	\$ -	\$ -	\$ 0.606	\$ 0.036	\$ 0.039	\$ 0.682
430 SS	% / Lb.	0.00%	17.00%	80.80%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ -	\$ 0.073	\$ 0.031	\$ -	\$ -	\$ -	\$ 0.104	\$ 0.006	\$ 0.039	\$ 0.150
A286	% / Lb.	25.50%	14.75%	53.50%	1.38%	0.00%	0.00%				
	\$ / Lb.	\$ 1.220	\$ 0.064	\$ 0.021	\$ 0.101	\$ -	\$ -	\$ 1.406	\$ 0.084	\$ 0.039	\$ 1.529
Al	% / Lb.	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.090	\$ 0.090	\$ 0.005	\$ 0.039	\$ 0.134
Carp 20	% / Lb.	35.00%	20.00%	34.85%	2.50%	3.50%	0.00%				
	\$ / Lb.	\$ 1.675	\$ 0.086	\$ 0.013	\$ 0.183	\$ 0.054	\$ -	\$ 2.012	\$ 0.121	\$ 0.039	\$ 2.172
Cu	% / Lb.	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 1.533	\$ -	\$ 1.533	\$ 0.092	\$ 0.039	\$ 1.664
Inc 600	% / Lb.	72.00%	15.50%	9.60%	0.00%	0.00%	0.00%				
	\$ / Lb.	\$ 3.446	\$ 0.067	\$ 0.004	\$ -	\$ -	\$ -	\$ 3.516	\$ 0.211	\$ 0.039	\$ 3.766
Inc 601	% / Lb.	60.50%	23.00%	11.90%	0.00%	0.25%	0.00%				
	\$ / Lb.	\$ 2.896	\$ 0.099	\$ 0.005	\$ -	\$ 0.004	\$ -	\$ 3.003	\$ 0.180	\$ 0.039	\$ 3.222
Monel 400	% / Lb.	66.00%	0.00%	2.50%	0.00%	31.00%	0.00%				
	\$ / Lb.	\$ 3.159	\$ -	\$ 0.001	\$ -	\$ 0.475	\$ -	\$ 3.635	\$ 0.218	\$ 0.039	\$ 3.892
Phos. Bronze	% / Lb.	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 1.457	\$ -	\$ 1.457	\$ 0.087	\$ 0.039	\$ 1.583
SnCu	% / Lb.	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 1.503	\$ -	\$ 1.503	\$ 0.090	\$ 0.039	\$ 1.632

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to individual alloys.
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Energy surcharges are applied on a trailing two-months' basis. Surcharges are calculated based on actual utility costs.
5. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor plus the Energy Surcharge. This value is applied to individual part weights
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx