

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Apr. 1-30, 2009



Alloy	Ni -Nickel	Cr - Chromium	Fe - Iron	Moly	Cu - Copper	Surcharge Sub Total	6% Scrap Factor***	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.*	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 0.750				
Current Price/Lb.**	\$ 4.721	\$ 0.800	\$ 0.100	\$ 8.825	\$ 1.506				
Surcharge Applied	\$ 2.721	\$ 0.450	\$ 0.036	\$ 5.825	\$ 0.756				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%				
	\$ / Lb. \$ 0.252	\$ 0.086	\$ 0.025	\$ -	\$ -	\$ 0.362	\$ 0.022	\$ 0.039	\$ 0.423
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%				
	\$ / Lb. \$ 0.367	\$ 0.104	\$ 0.022	\$ -	\$ -	\$ 0.493	\$ 0.030	\$ 0.039	\$ 0.561
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.558	\$ 0.113	\$ 0.018	\$ -	\$ -	\$ 0.689	\$ 0.041	\$ 0.039	\$ 0.769
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%				
	\$ / Lb. \$ 0.327	\$ 0.077	\$ 0.024	\$ 0.146	\$ -	\$ 0.572	\$ 0.034	\$ 0.039	\$ 0.646
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%				
	\$ / Lb. \$ 0.286	\$ 0.081	\$ 0.025	\$ -	\$ -	\$ 0.391	\$ 0.023	\$ 0.039	\$ 0.454
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.077	\$ 0.029	\$ -	\$ -	\$ 0.106	\$ 0.006	\$ 0.039	\$ 0.151
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%				
	\$ / Lb. \$ 0.694	\$ 0.066	\$ 0.019	\$ 0.080	\$ -	\$ 0.860	\$ 0.052	\$ 0.039	\$ 0.951
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	3.50%				
	\$ / Lb. \$ 0.952	\$ 0.090	\$ 0.013	\$ 0.146	\$ 0.026	\$ 1.227	\$ 0.074	\$ 0.039	\$ 1.340
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ 0.756	\$ 0.756	\$ 0.045	\$ 0.039	\$ 0.841
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%				
	\$ / Lb. \$ 1.959	\$ 0.070	\$ 0.003	\$ -	\$ -	\$ 2.033	\$ 0.122	\$ 0.039	\$ 2.194
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.25%				
	\$ / Lb. \$ 1.646	\$ 0.104	\$ 0.004	\$ -	\$ 0.002	\$ 1.756	\$ 0.105	\$ 0.039	\$ 1.900
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	31.00%				
	\$ / Lb. \$ 1.796	\$ -	\$ 0.001	\$ -	\$ 0.234	\$ 2.031	\$ 0.122	\$ 0.039	\$ 2.192
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	95.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ 0.719	\$ 0.719	\$ 0.043	\$ 0.039	\$ 0.801
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	98.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ 0.741	\$ 0.741	\$ 0.044	\$ 0.039	\$ 0.825

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to individual alloys.
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Energy surcharges are applied on a trailing two-months' basis. Surcharges are calculated based on actual utility costs.
5. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor plus the Energy Surcharge. This value is applied to individual part weights
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chromium, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx