

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: May 1-31, 2007



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor***	Total Raw Material Surcharge / Lb.****
Base Price/Lb.*	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 0.750	\$ 0.650			
Current Price/Lb.**	\$ 21.013	\$ 0.831	\$ 0.168	\$ 27.955	\$ 2.923	\$ 1.215			
Surcharge Applied	\$ 19.013	\$ 0.481	\$ 0.104	\$ 24.955	\$ 2.173	\$ 0.565			
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%			
	\$ / Lb. \$ 1.759	\$ 0.091	\$ 0.072	\$ -	\$ -	\$ -	\$ 1.922	\$ 0.115	\$ 2.037
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%			
	\$ / Lb. \$ 2.567	\$ 0.111	\$ 0.063	\$ -	\$ -	\$ -	\$ 2.740	\$ 0.164	\$ 2.905
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%			
	\$ / Lb. \$ 3.898	\$ 0.120	\$ 0.053	\$ -	\$ -	\$ -	\$ 4.071	\$ 0.244	\$ 4.315
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%			
	\$ / Lb. \$ 2.282	\$ 0.082	\$ 0.068	\$ 0.624	\$ -	\$ -	\$ 3.055	\$ 0.183	\$ 3.239
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%			
	\$ / Lb. \$ 1.996	\$ 0.087	\$ 0.071	\$ -	\$ -	\$ -	\$ 2.154	\$ 0.129	\$ 2.283
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%			
	\$ / Lb. \$ -	\$ 0.082	\$ 0.084	\$ -	\$ -	\$ -	\$ 0.166	\$ 0.010	\$ 0.176
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%			
	\$ / Lb. \$ 4.848	\$ 0.071	\$ 0.056	\$ 0.344	\$ -	\$ -	\$ 5.319	\$ 0.319	\$ 5.639
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%			
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.565	\$ 0.565	\$ 0.034	\$ 0.599
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	3.50%	0.00%			
	\$ / Lb. \$ 6.654	\$ 0.096	\$ 0.036	\$ 0.624	\$ 0.076	\$ -	\$ 7.487	\$ 0.449	\$ 7.936
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	100.00%	0.00%			
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ 2.173	\$ -	\$ 2.173	\$ 0.130	\$ 2.303
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%			
	\$ / Lb. \$ 13.689	\$ 0.075	\$ 0.010	\$ -	\$ -	\$ -	\$ 13.774	\$ 0.826	\$ 14.600
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.25%	0.00%			
	\$ / Lb. \$ 11.503	\$ 0.111	\$ 0.012	\$ -	\$ 0.005	\$ -	\$ 11.631	\$ 0.698	\$ 12.329
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	31.00%	0.00%			
	\$ / Lb. \$ 12.548	\$ -	\$ 0.003	\$ -	\$ 0.674	\$ -	\$ 13.224	\$ 0.793	\$ 14.018
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	95.00%	0.00%			
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ 2.064	\$ -	\$ 2.064	\$ 0.124	\$ 2.188
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	98.00%	0.00%			
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ 2.129	\$ -	\$ 2.129	\$ 0.128	\$ 2.257

Surcharge Policy Notes:

- * Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price
- ** Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on
- *** ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for part fabrication.
- **** Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.

Surcharge Policy Citations:

- 1) For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
<http://www.allegHENyludlum.com/ludlum/pages/SurchargeCalculator/SurchargeFront.asp?type=Stainless%20Steel>
- 2) For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
- 3) For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx