

ACS Industries, Inc.
Raw Material Surcharge Policy
Monthly Surcharge Calculations
For Orders Shipped: Nov. 1-30, 2007



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor***	Total Raw Material Surcharge / Lb.****	
Base Price/Lb.*	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 0.750	\$ 0.650				
Current Price/Lb.**	\$ 13.398	\$ 1.328	\$ 0.145	\$ 31.600	\$ 3.456	\$ 1.071				
Surcharge Applied	\$ 11.398	\$ 0.978	\$ 0.082	\$ 28.600	\$ 2.706	\$ 0.421				
304L	% / Lb.	9.25%	19.00%	68.60%	0.00%	0.00%	0.00%			
	\$ / Lb.	\$ 1.054	\$ 0.186	\$ 0.056	\$ -	\$ -	\$ -	\$ 1.296	\$ 0.078	\$ 1.374
309 SS	% / Lb.	13.50%	23.00%	60.20%	0.00%	0.00%	0.00%			
	\$ / Lb.	\$ 1.539	\$ 0.225	\$ 0.049	\$ -	\$ -	\$ -	\$ 1.813	\$ 0.109	\$ 1.921
310 SS	% / Lb.	20.50%	25.00%	50.70%	0.00%	0.00%	0.00%			
	\$ / Lb.	\$ 2.337	\$ 0.244	\$ 0.041	\$ -	\$ -	\$ -	\$ 2.622	\$ 0.157	\$ 2.780
316 SS	% / Lb.	12.00%	17.00%	65.40%	2.50%	0.00%	0.00%			
	\$ / Lb.	\$ 1.368	\$ 0.166	\$ 0.053	\$ 0.715	\$ -	\$ -	\$ 2.302	\$ 0.138	\$ 2.440
321 SS	% / Lb.	10.50%	18.00%	67.80%	0.00%	0.00%	0.00%			
	\$ / Lb.	\$ 1.197	\$ 0.176	\$ 0.055	\$ -	\$ -	\$ -	\$ 1.428	\$ 0.086	\$ 1.514
430 SS	% / Lb.	0.00%	17.00%	80.80%	0.00%	0.00%	0.00%			
	\$ / Lb.	\$ -	\$ 0.166	\$ 0.066	\$ -	\$ -	\$ -	\$ 0.232	\$ 0.014	\$ 0.246
A286	% / Lb.	25.50%	14.75%	53.50%	1.38%	0.00%	0.00%			
	\$ / Lb.	\$ 2.906	\$ 0.144	\$ 0.044	\$ 0.395	\$ -	\$ -	\$ 3.489	\$ 0.209	\$ 3.698
Al	% / Lb.	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%			
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.421	\$ 0.025	\$ 0.447	
Carp 20	% / Lb.	35.00%	20.00%	34.85%	2.50%	3.50%	0.00%			
	\$ / Lb.	\$ 3.989	\$ 0.196	\$ 0.028	\$ 0.715	\$ 0.095	\$ -	\$ 5.023	\$ 0.301	\$ 5.324
Cu	% / Lb.	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%			
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.706	\$ -	\$ 2.706	\$ 0.162	\$ 2.869
Inc 600	% / Lb.	72.00%	15.50%	9.60%	0.00%	0.00%	0.00%			
	\$ / Lb.	\$ 8.207	\$ 0.152	\$ 0.008	\$ -	\$ -	\$ -	\$ 8.366	\$ 0.502	\$ 8.868
Inc 601	% / Lb.	60.50%	23.00%	11.90%	0.00%	0.25%	0.00%			
	\$ / Lb.	\$ 6.896	\$ 0.225	\$ 0.010	\$ -	\$ 0.007	\$ -	\$ 7.137	\$ 0.428	\$ 7.565
Monel 400	% / Lb.	66.00%	0.00%	2.50%	0.00%	31.00%	0.00%			
	\$ / Lb.	\$ 7.523	\$ -	\$ 0.002	\$ -	\$ 0.839	\$ -	\$ 8.364	\$ 0.502	\$ 8.865
Phos. Bronze	% / Lb.	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%			
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.571	\$ -	\$ 2.571	\$ 0.154	\$ 2.725
SnCu	% / Lb.	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%			
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.652	\$ -	\$ 2.652	\$ 0.159	\$ 2.811

Surcharge Policy Notes:

- * Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price
- ** Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal
- *** ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for part fabrication.
- **** Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.

Surcharge Policy Citations:

- 1) For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
<http://www.allegHENyludlum.com/ludlum/pages/SurchargeCalculator/SurchargeFront.asp?type=Stainless%20Steel>
- 2) For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
- 3) For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx