

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Jul. 1-31, 2007



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor***
Base Price/Lb.*	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 0.750	\$ 0.650		
Current Price/Lb.**	\$ 23.668	\$ 1.047	\$ 0.125	\$ 31.640	\$ 3.483	\$ 1.264		
Surcharge Applied	\$ 21.668	\$ 0.697	\$ 0.061	\$ 28.640	\$ 2.733	\$ 0.614		
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%		
	\$ / Lb. \$ 2.004	\$ 0.132	\$ 0.042	\$ -	\$ -	\$ -	\$ 2.179	\$ 0.131
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%		
	\$ / Lb. \$ 2.925	\$ 0.160	\$ 0.037	\$ -	\$ -	\$ -	\$ 3.122	\$ 0.187
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%		
	\$ / Lb. \$ 4.442	\$ 0.174	\$ 0.031	\$ -	\$ -	\$ -	\$ 4.647	\$ 0.279
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%		
	\$ / Lb. \$ 2.600	\$ 0.118	\$ 0.040	\$ 0.716	\$ -	\$ -	\$ 3.475	\$ 0.208
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%		
	\$ / Lb. \$ 2.275	\$ 0.125	\$ 0.042	\$ -	\$ -	\$ -	\$ 2.442	\$ 0.147
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%		
	\$ / Lb. \$ -	\$ 0.118	\$ 0.049	\$ -	\$ -	\$ -	\$ 0.168	\$ 0.010
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%		
	\$ / Lb. \$ 5.525	\$ 0.103	\$ 0.033	\$ 0.395	\$ -	\$ -	\$ 6.056	\$ 0.363
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%		
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.614	\$ 0.614	\$ 0.037
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	3.50%	0.00%		
	\$ / Lb. \$ 7.584	\$ 0.139	\$ 0.021	\$ 0.716	\$ 0.096	\$ -	\$ 8.556	\$ 0.513
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	100.00%	0.00%		
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ 2.733	\$ -	\$ 2.733	\$ 0.164
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%		
	\$ / Lb. \$ 15.601	\$ 0.108	\$ 0.006	\$ -	\$ -	\$ -	\$ 15.715	\$ 0.943
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.25%	0.00%		
	\$ / Lb. \$ 13.109	\$ 0.160	\$ 0.007	\$ -	\$ 0.007	\$ -	\$ 13.283	\$ 0.797
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	31.00%	0.00%		
	\$ / Lb. \$ 14.301	\$ -	\$ 0.002	\$ -	\$ 0.847	\$ -	\$ 15.149	\$ 0.909
Phos.	% / Lb. 0.00%	0.00%	0.00%	0.00%	95.00%	0.00%		
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ 2.596	\$ -	\$ 2.596	\$ 0.156
Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	98.00%	0.00%		
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ 2.678	\$ -	\$ 2.678	\$ 0.161

Surcharge Policy Notes:

- * Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is
- ** Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot average
- *** ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for part fabrication.
- **** Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part wt

Surcharge Policy Citations:

- 1) For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
<http://www.allegHENyludlum.com/ludlum/pages/SurchargeCalculator/SurchargeFront.asp?type=Stainless%20Steel>
- 2) For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
- 3) For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx



Total Raw Material Surcharge / Lb.****
\$ 2.309
\$ 3.310
\$ 4.926
\$ 3.683
\$ 2.589
\$ 0.178
\$ 6.419
\$ 0.650
\$ 9.069
\$ 2.896
\$ 16.658
\$ 14.080
\$ 16.058
\$ 2.752
\$ 2.839

*the price
s) on metal*

sights.