

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Nov. 1-30, 2006



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor***	Total Raw Material Surcharge / Lb.****	
Base Price/Lb.*	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 0.750	\$ 0.650				
Current Price/Lb.**	\$ 13.667	\$ 0.651	\$ 0.125	\$ 27.138	\$ 3.464	\$ 1.149				
Surcharge	\$ 11.667	\$ 0.301	\$ 0.061	\$ 24.138	\$ 2.714	\$ 0.499				
304L	% / Lb.	9.25%	19.00%	68.60%	0.00%	0.00%	0.00%			
	\$ / Lb.	\$ 1.079	\$ 0.057	\$ 0.042	\$ -	\$ -	\$ -	\$ 1.178	\$ 0.071	\$ 1.249
309 SS	% / Lb.	13.50%	23.00%	60.20%	0.00%	0.00%	0.00%			
	\$ / Lb.	\$ 1.575	\$ 0.069	\$ 0.037	\$ -	\$ -	\$ -	\$ 1.681	\$ 0.101	\$ 1.782
310 SS	% / Lb.	20.50%	25.00%	50.70%	0.00%	0.00%	0.00%			
	\$ / Lb.	\$ 2.392	\$ 0.075	\$ 0.031	\$ -	\$ -	\$ -	\$ 2.498	\$ 0.150	\$ 2.648
316 SS	% / Lb.	12.00%	17.00%	65.40%	2.50%	0.00%	0.00%			
	\$ / Lb.	\$ 1.400	\$ 0.051	\$ 0.040	\$ 0.603	\$ -	\$ -	\$ 2.095	\$ 0.126	\$ 2.220
321 SS	% / Lb.	10.50%	18.00%	67.80%	0.00%	0.00%	0.00%			
	\$ / Lb.	\$ 1.225	\$ 0.054	\$ 0.042	\$ -	\$ -	\$ -	\$ 1.321	\$ 0.079	\$ 1.400
430 SS	% / Lb.	0.00%	17.00%	80.80%	0.00%	0.00%	0.00%			
	\$ / Lb.	\$ -	\$ 0.051	\$ 0.049	\$ -	\$ -	\$ -	\$ 0.101	\$ 0.006	\$ 0.107
A286	% / Lb.	25.50%	14.75%	53.50%	1.38%	0.00%	0.00%			
	\$ / Lb.	\$ 2.975	\$ 0.044	\$ 0.033	\$ 0.333	\$ -	\$ -	\$ 3.385	\$ 0.203	\$ 3.589
Al	% / Lb.	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%			
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.499	\$ 0.499	\$ 0.030	\$ 0.529
Carp 20	% / Lb.	35.00%	20.00%	34.85%	2.50%	3.50%	0.00%			
	\$ / Lb.	\$ 4.083	\$ 0.060	\$ 0.021	\$ 0.603	\$ 0.095	\$ -	\$ 4.864	\$ 0.292	\$ 5.155
Cu	% / Lb.	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%			
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.714	\$ -	\$ 2.714	\$ 0.163	\$ 2.876
Inc 600	% / Lb.	72.00%	15.50%	9.60%	0.00%	0.00%	0.00%			
	\$ / Lb.	\$ 8.400	\$ 0.047	\$ 0.006	\$ -	\$ -	\$ -	\$ 8.453	\$ 0.507	\$ 8.960
Inc 601	% / Lb.	60.50%	23.00%	11.90%	0.00%	0.25%	0.00%			
	\$ / Lb.	\$ 7.059	\$ 0.069	\$ 0.007	\$ -	\$ 0.007	\$ -	\$ 7.142	\$ 0.429	\$ 7.570
Monel 400	% / Lb.	66.00%	0.00%	2.50%	0.00%	31.00%	0.00%			
	\$ / Lb.	\$ 7.700	\$ -	\$ 0.002	\$ -	\$ 0.841	\$ -	\$ 8.543	\$ 0.513	\$ 9.056
Phos. Bronze	% / Lb.	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%			
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.578	\$ -	\$ 2.578	\$ 0.155	\$ 2.733
SnCu	% / Lb.	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%			
	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.659	\$ -	\$ 2.659	\$ 0.160	\$ 2.819

Surcharge Policy Notes:

- * Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price
- ** Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on
- *** ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for part fabrication.
- **** Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.

Surcharge Policy Citations:

- 1) For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
<http://www.alleghenyludlum.com/ludlum/pages/SurchargeCalculator/SurchargeFront.asp?type=Stainless%20Steel>
- 2) For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
- 3) For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx